

Application Data for ST-FR309

PBT Brominated: 1.6V0 GWIT >750°C (Test Report)									
ID	Material	Specification	Unit	#1		#2			
1	PBT Resin	0.83	KG	58.5	2925	50.5	2525		
2	Glass Fiber	998A	KG	20	1000	30	1500		
3	Flame Retardant	BEO	KG	9	450	8	400		
4	Toughening Agent	AX8900	KG	3	150	3	150		
5	Flame Retardant	ST-FR309	KG	9	450	8	400		
6	Lubricant	PETS	KG	0.3	15	0.3	15		
7	Antioxidant	1076	KG	0.2	10	0.2	10		
	Total			100	5000	100	5000		

Test Items									
Test Items	Test Method	Unit	#1	#2					
Tensile Strength		MPa	101, 99	116, 118					
Flexural Strength		MPa	153, 147, 144	173, 178, 174					
Flexural Modulus		MPa	4456, 4513, 4637	7785, 6730, 7171					
Charpy Notched Impact Strength		KJ/m²	8.2, 7.6, 7.5, 7.9, 7.5	11.6, 9.7, 9.7, 9.9, 10.9					
Charpy Unnotched Impact Strength		KJ/m²	66, 65, 64, 58, 51	76, 65, 76, 78, 65					
Vertical Burning Characteristics (△: Dripping			2.3,2.6,2.6,1.7,3.4	2.0, 1.4, 1.8, 2.8, 2.6					
ignites cotton ↓: Dripping does	1.6mm	UL	5.0,3.7,4.9,5.2,4.2	5.0, 3.3, 3.0, 3.0, 2.9					
not ignite cotton	2.0mm	UL	3.0, 1.8, 2.2, 1.8, 1.7	2.0, 1.6, 2.0, 1.7, 2.1					

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X: Excessive				
burning time with			4.9, 4.0, 5.5, 4.2, 4.1	4.6, 3.2, 3.1, 2.0, 1.6
dripping)				
			0.9, 1.3, 1.1, 1.2, 1.4	1.2, 1.3, 1.7, 1.4, 1.4
	3.2mm	UL	2.0, 1.8, 1.9, 1.8, 2.2	2.2, 1.4, 2.2, 1.7, 1.0
Comparative				
Tracking Index	400	V	PASS PASS	PASS PASS
(CTI)				
Ash Content		%	22%	32%
Asii Content		/0	2270	32/0
Glow Wire	GWFI	800°C		PASS PASS
Flammability Index	O W11	000 C		17100 17100
		825°C	PASS PASS	NG
		850°C	NG	NG