

Performance Through Carbon Chemistry







GrapheneBlack™ 3X

A versatile and low-cost graphene powder available in industrial volumes.

GrapheneBlack[™] 3X is a multifunctional carbon additive formulated for across-the-board performance improvements in thermoplastics, thermosets, inks, coatings, and rubbers. It provides a unique opportunity to enable manufacturers to reach the next level of long term performance and cost reduction with virgin and recycled resins. Performance improvements include:





Properties



Electrical Conductivity & Shielding



Thermal Properties



Oxidation Resistance



UV Protection



Barrier Properties

Physical and chemical properties

Physical properties

Property	Value
Primary particle size*	predominantly 1–2 µm
Agglomerate size**	D10 < 10 μm D50 < 30 μm D90 < 70 μm
Number of layers***	6 –10
Bulk density	0.2-0.3 g/cm ³
Appearance	Black fluffy powder
Solubility	Insoluble
Moisture (TGA)	< 0.5 wt%
Ash content (TGA)	< 4 wt%

^{*} Average primary particle size measured by statistical TEM analysis.

^{**} Loose agglomerate size measured by laser diffraction.

^{***} Up to 90% of flakes within this range.





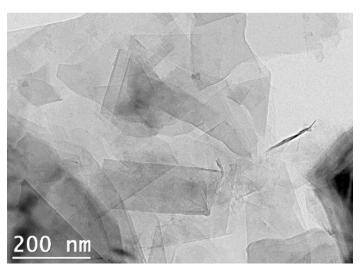
Chemical composition

Element	Value
Carbon	> 96 wt%
Oxygen	< 1 wt%

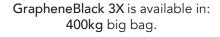
Elemental content measured by CHNOS.

Electron microscopy

Few-layer GrapheneBlack™ 3X flakes under TEM.



Electron micrograph (TEM) shows various few-layer thick flakes with thicknesses mainly ranging from 6 to 10 layers.



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